

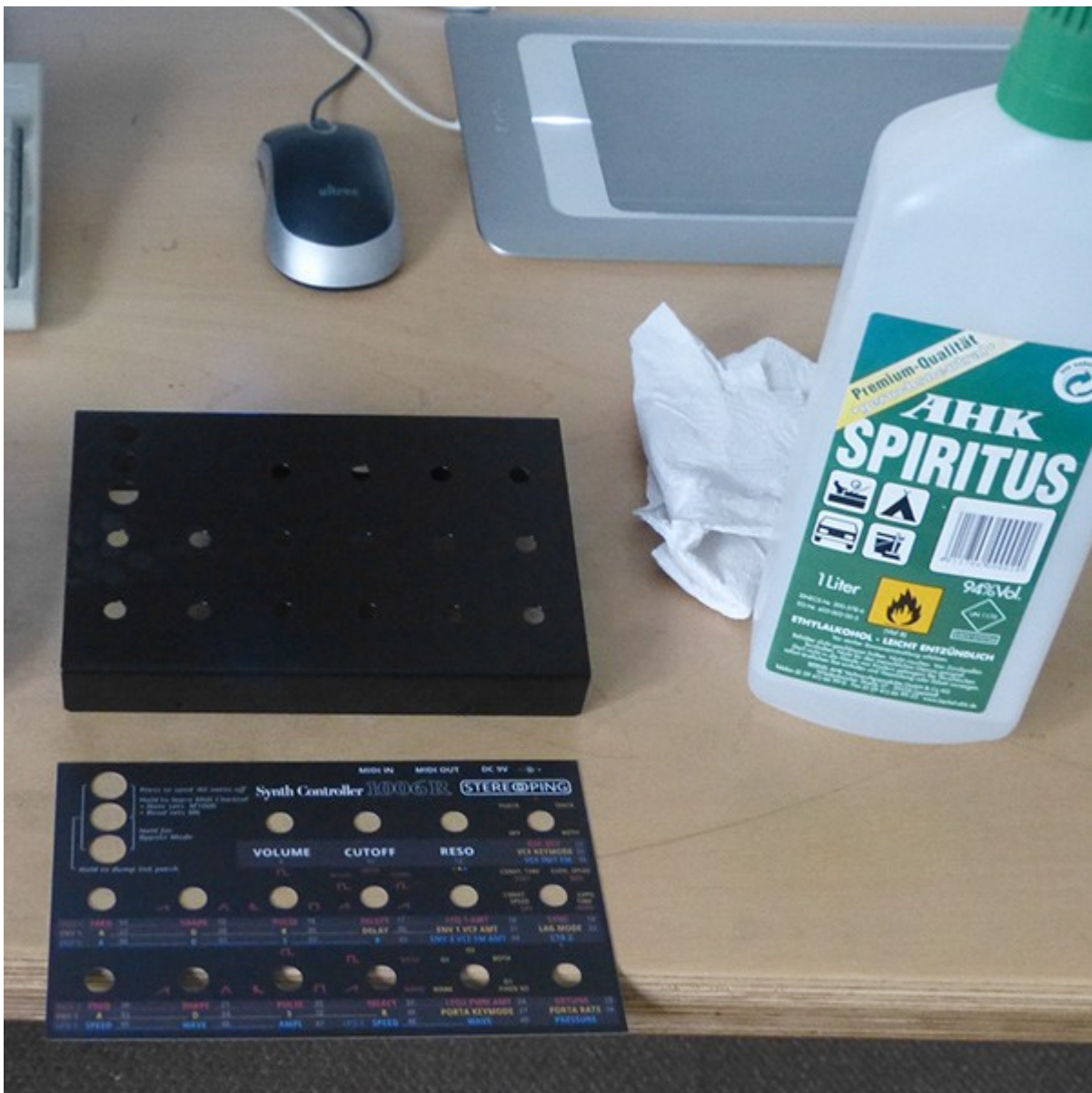
# **STEREOPING**

## **Sticking Faceplates Synth Controller Case**

Some hints:

- Please have a quick look all over the whole document before you start with your work
- Faceplate and case should be allowed to lie around some time for adopting the climate of the area they will be assembled in. Don't start with sticking right after you got them from your postman, especially when you have uncomfortable weather
- The Faceplate is quite thick. You don't have to fear about bubbles or wrinkles under the foil

1. Degrease the case with iso propanol or window cleaner. Do not use aggressive chemicals like acton. Just degrease the case, not the faceplate :-)



Synth Controller - Sticking Faceplates  
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2. Adjust the Faceplate for the 3 drillings and the bottom-right-most hole to fit exactly the case's holes.





3. Attach the Faceplate with 2 stripes of tesa. You can also take one long stripe if you like.

Pay attention for the 3 holes to match **exactly**. Your precision should be about a 1/4 Millimeter. **Try to look on the case perfectly from the top**. If it doesn't match remove the adhesive tape, adjust again and tape it again.

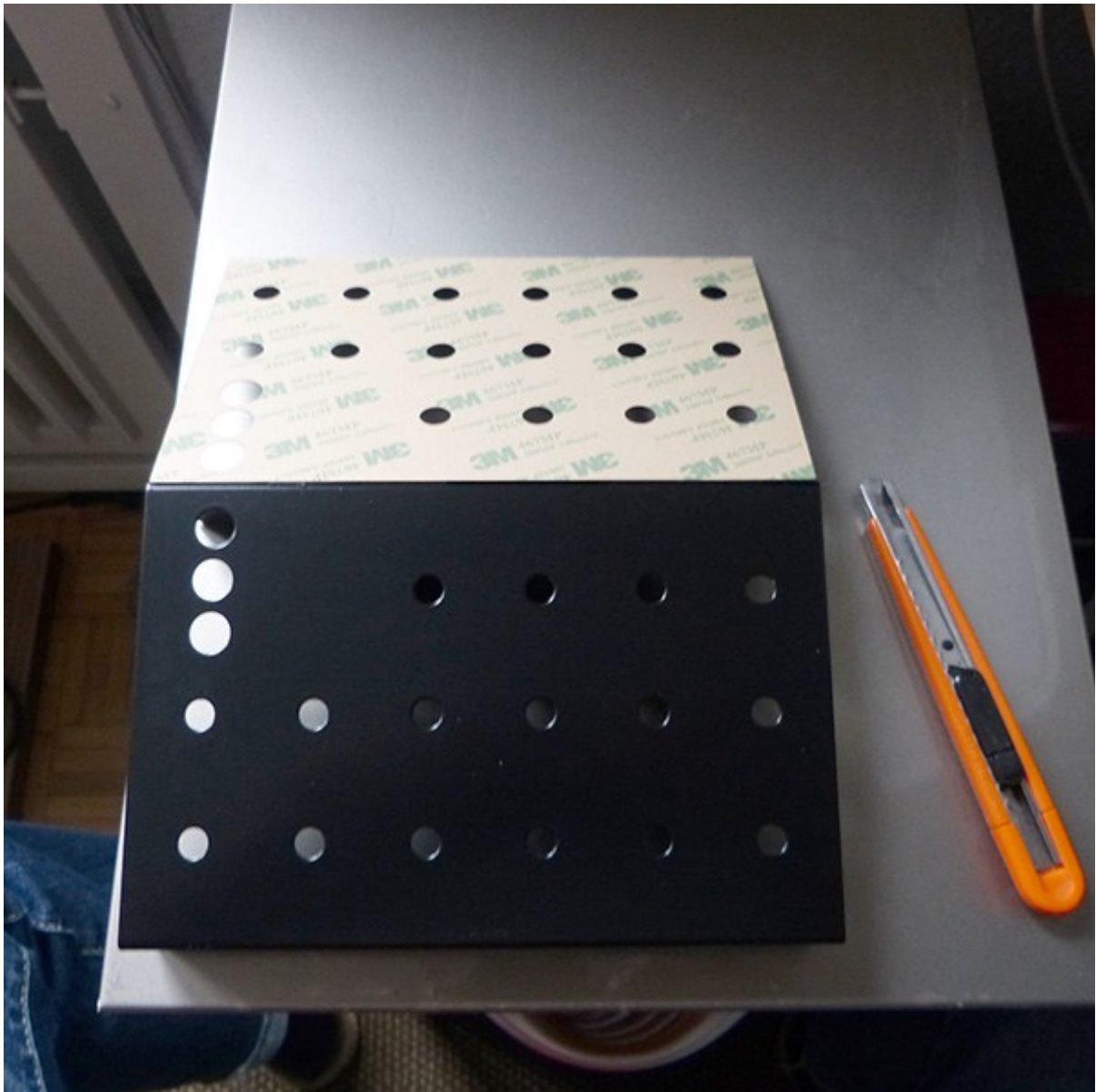


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4. The most important positions are the 3 holes in the upper left. They will not be covered by knobs later and have to match 100%. Well, all in all it's an optical problem, the controller will work perfectly even with a slightly twisted faceplate.



5. Swap the Faceplate.

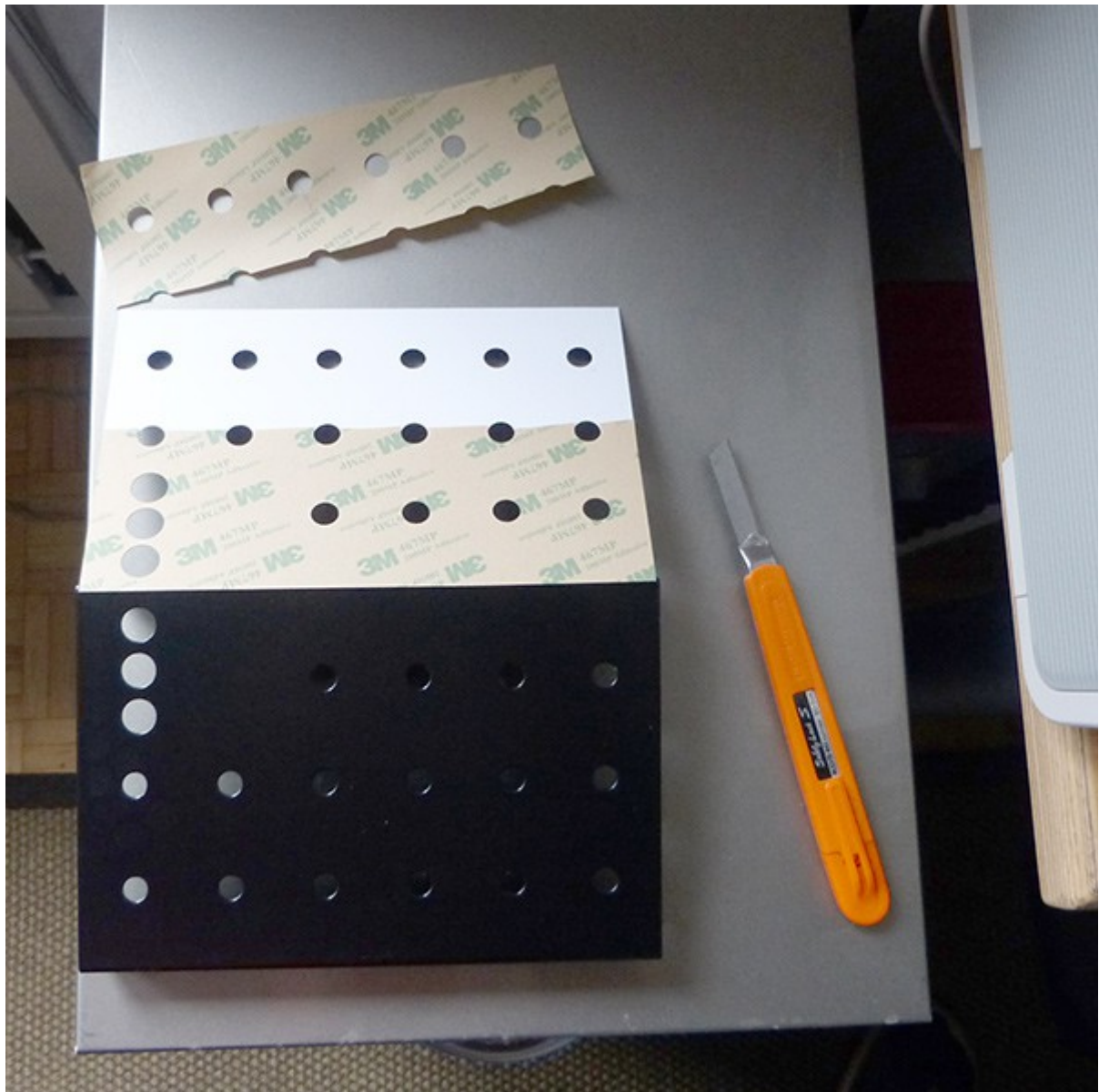




6. First remove the bottom part of the protecting foil and cut it off. It's not important to cut a perfect line. Swing the Faceplate back, **do not press it on the case yet**. Check if the sticker still sits where it should. The faceplate is a bit bent concave preventing it to stick itself to the case, you still can adjust the position.

If you are sure the alignment is ok gently press the lower part onto the case. Do not press the whole sticker on the case, you need to grab a part of the other half of the protection foil. Would be much more difficult if the faceplate already stuck with it's whole adhesive area on the case.

Now the position is save, remove the tesa from the upper edge.



7. Gently lift the upper part and grab the other half of the protection foil.



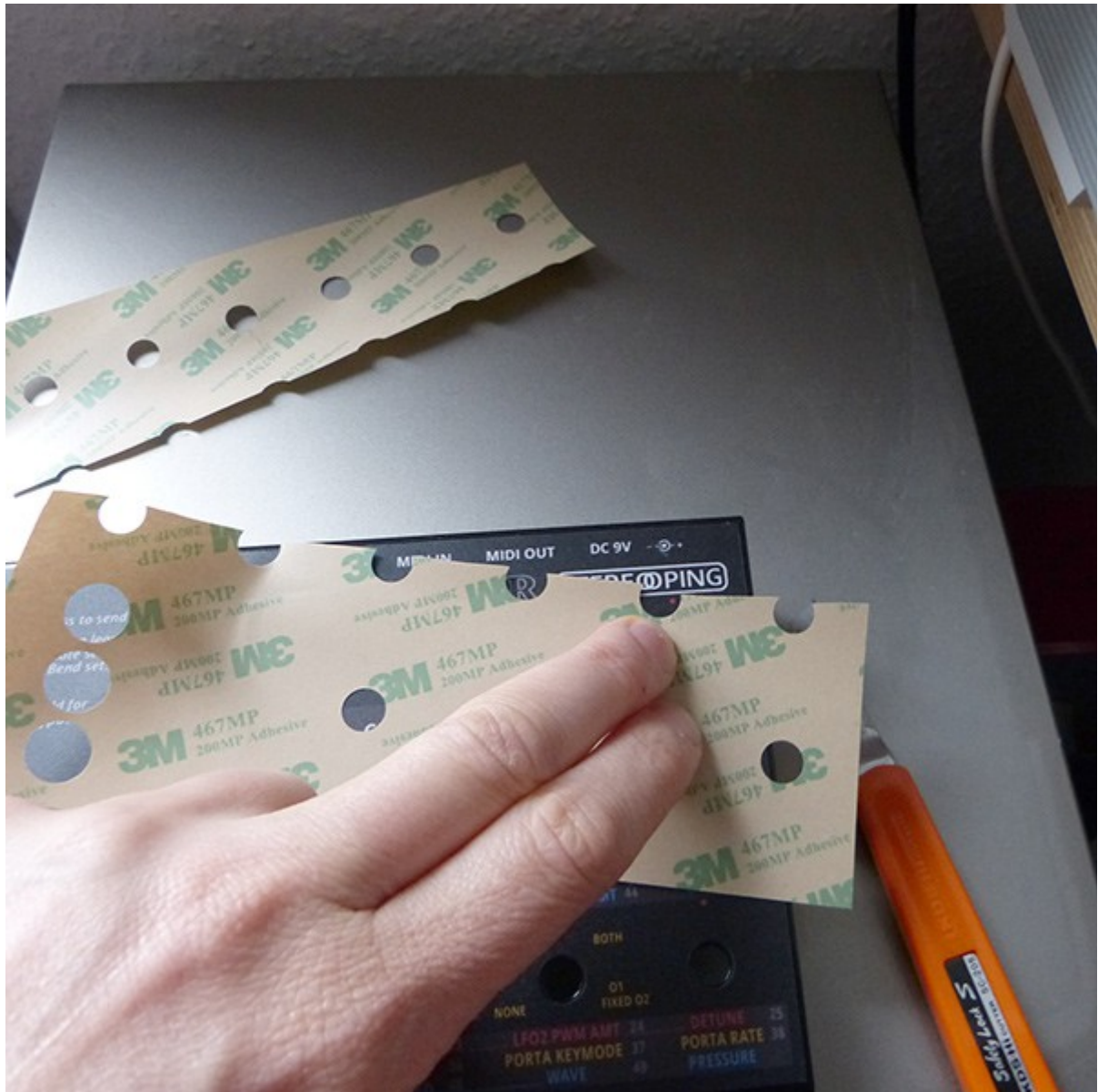


8. Remove it and gently press the faceplate on the case from the middle to the edges. Try to avoid touching the adhesive areas if possible, especially around the 3 buttons. This area will be touched a lot during the years of usage and should stick on the case as perfect as possible.



9. Use the slippery backside of the protection foil to press the faceplate onto the case without making it greasy by your fingers.

Thats it - you got it :-)



## **Impressum**

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